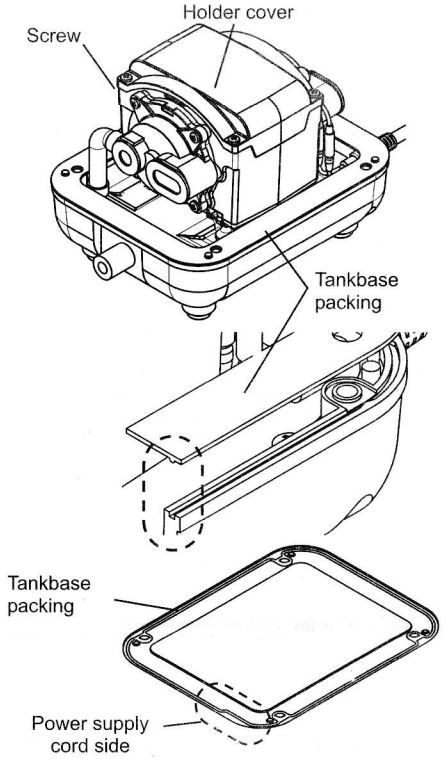
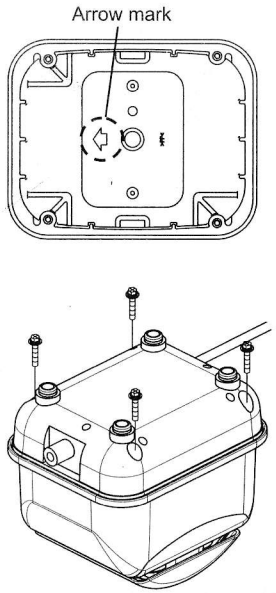
9) Fasten the holder cover with the screws. Connect the protrusion of the tankbase packing with the notch of the tankbase.



10) The arrow mark is inside the overall cover. Make the arrow mark in line with the direction of outlet. Use nuts and screw to fix carefully.



After the assembly, connect power and check if there is air out or any noise, then install back to the original position.

INSTRUCTIONS

- Please pay attention to the marks below in this manual.

⚠ **WARNING** High potential risks resulting from improper handling, as it can cause death or serious injuries.

⚠ **CAUTION** High potential risks resulting from improper handling, as in some cases it can cause serious injuries.

- NOTE Make additional remarks to the point in this manual. Please read it carefully.
- Keep this manual available for review in case of need.

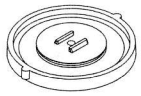
SECOH SHANGHAI MEC LTD.

201306-01

SECOH **MANUAL FOR REPLACEMENT PARTS** **JDK-20/30/40/50 Model**

●Contents of diaphragm repair kit (Please confirm the contents of the repair kit)

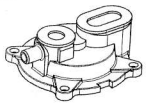
①Diaphragm (2)



②Diaphragm holder (2)



③Valve box (2)



④Filter (1)



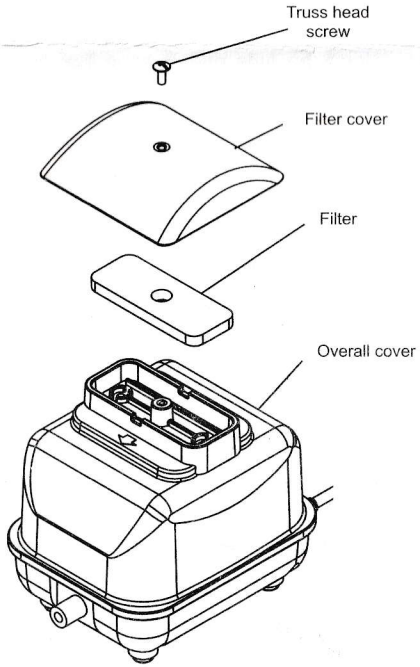
⑤Nut (2)



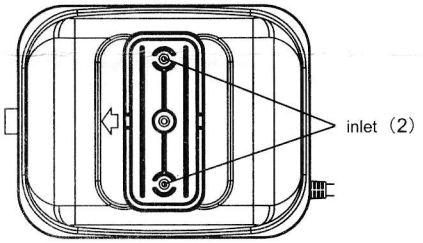
⚠ **WARNING** ○**Always disconnect power before servicing. Failure to do so could result in electrical shock, personal injury or death.**

◆Replacement of filter

1) Undo the truss head screw and remove the filter cover.



2) Take out the filter , and shake out the dust by hand. Then, replace with the new filter.



3) Reassemble the filter back in place and fix the filter cover by the truss head screw.